

TECHNICAL DATA SHEET PEBAX® 2533 SA 01

POLYETHER BLOCK AMIDE PELLET

PEBAX® 2533 SA 01 is a polyether block amide, a thermoplastic elastomer made of flexible polyether and rigid polyamide. This SA grade offers the highest quality. It is used in sport and consumer applications, especially when food contact compliance is requested.

DESIGNATION

PEBA

DELIVERY FORM

- Pellets

TRANSFORMATION PROCESSES

- Extrusion - General
- Film Extrusion
- Injection Molding
- Tube Extrusion

RHEOLOGICAL PROPERTIES

속성	값	테스트 표준
Shrinkage, Parallel (t+24h)	0.4 %	ISO 294-4
Shrinkage, Normal (t+24h)	0.7 %	ISO 294-4

MECHANICAL PROPERTIES

속성	DRY / COND VALUE*	테스트 표준
Hardness, Shore A, 15 s	- / 74	ISO 868
Hardness, Shore D, 15 s	- / 22	ISO 868
Charpy unnotched impact strength, 23°C (73°F)	No Break / No Break	ISO 179 1eU
Charpy unnotched impact strength, -30°C (-22°F)	No Break / No Break	ISO 179 1eU
Charpy notched impact strength, 23°C (73°F)	No Break / No Break	ISO 179 1eA
Charpy notched impact strength, -30°C (-22°F)	No Break / No Break	ISO 179 1eA
Stress at 50% strain, 23°C (73°F), 50 mm/min	3 / 3 MPa	ISO 527-1/-2
Tensile modulus, 23°C (73°F), 1 mm/min	12 / 10 MPa	ISO 527-1/-2
Flexural modulus, 23°C (73°F)	- / 12 MPa	ISO 178
Nominal strain at break, 23°C (73°F), 50 mm/min	> 750 / > 750 %	ISO 527-1/-2
Abrasion resistance	130 / - mm ³	ISO 4649
Stress at break, 23°C (73°F), 50 mm/min	- / 32 MPa	ISO 527-1/-2

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

속성	값	테스트 표준
Melting temperature, 10°C/min	134 °C	ISO 11357-1/-3

PEBAX® 2533 SA 01

OTHER PROPERTIES

속성	값	테스트 표준
Moisture absorption, At equilibrium at 23°C (73°F) / 50%HR	0.4 %	ISO 62
Water absorption, 23°C (73°F), immersion, equilibrium	1.2 %	ISO 62
Specific gravity, 23°C (73°F)	1 g/cm ³	ISO 1183-1

PACKAGING

This grade is delivered dried in sealed packaging ready to be processed. Available packaging:

- 26 kg / 55 lb bags

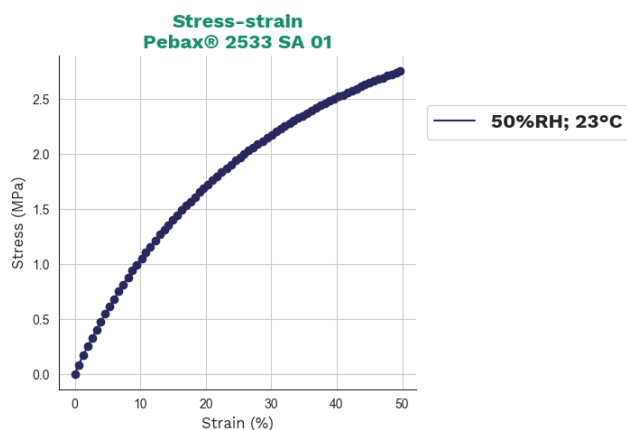
SHELF LIFE

Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

PROCESSING CONDITIONS:

- Typical melt temperature (Min / Recommended / Max) - Injection Molding: 180°C / 210°C / 240°C (355°F / 410°F / 465°F)
- Typical mold temperature - Injection molding: 10-30°C (50-90°F)
- Drying time and temperature: 55-65°C (130-150°F) / 4-8 hours

DIAGRAMS



Headquarter: Arkema France
420, rue d'Estienne d'Orves
92705 Colombes Cedex – France
T +33 (0)1 49 00 80 80

Disclaimer - Please consult Arkema's disclaimer regarding the use of Arkema's products on <https://www.arkema.com/global/en/products/product-safety/disclaimer/> which is incorporated herein by reference and made a part hereof.

Arkema France, a French société anonyme registered at the Trade and Companies Register of Nanterre under the number 319 632 790

[arkema.com](https://www.arkema.com)

ARKEMA